

# BIOFLO®/CELLIGEN® 115 BENCHTOP FERMENTOR & BIOREACTOR

VERSATILE 1.3 – 14.0L AUTOCLAVABLE SYSTEMS WITH  
EASY-TO-USE TOUCHSCREEN CONTROLS



**New Brunswick**  
an eppendorf company

# Versatile BioFlo®/CelliGen® 115 Fermentors and



***Easy-to-use, exceptionally capable  
autoclavable fermentors & bioreactors in 1.3 - 14 Liters,  
from the market leaders.***

New Brunswick Scientific is proud to introduce our most capable and versatile entry-level fermentor/bioreactor, ideally suited for a wide range of fermentation and cell culture labs.

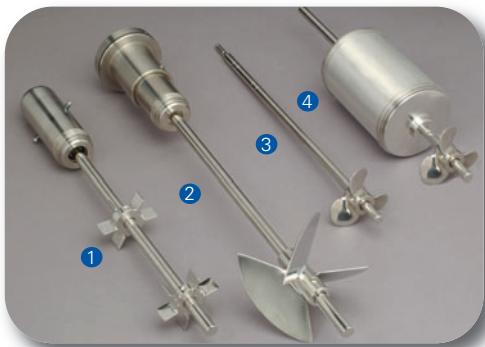
**The BioFlo/CelliGen 115 takes the complexity out of equipment selection, set-up and operation.** It features a totally integrated control station with a color touchscreen interface, built-in pumps, gas flow controllers, pH/DO, foam/level controllers and more — no external PC needed. In fact, we've made it so simple, your new unit can be unpacked and ready for the autoclave in under a half hour.

**Exceptionally simple and intuitive controls make it the perfect system for a wide variety of applications:**

- Universities & teaching facilities
- Biotechnology companies
- Biofuels companies
- R&D facilities
- Testing labs
- Food and beverage manufacturers
- Pharmaceutical research, and more.



A wide range of accessories allow easy customization.



Four impeller options provide flexibility to grow a wide variety of cell lines. Choose: **1. Rushton impeller** for standard fermentation applications. **2. Low-shear Pitched blade** or **3. Marine blade impellers** for gentle mixing of shear-sensitive cell lines such as insect, plant and animal cultures. **4. Spin filter — a cell-retention device used with a marine blade impeller** — for perfusion processes using anchorage-dependent or suspension cultures.



Choose glass-walled vessels as shown on page 2 or heat-blanketed vessels as shown above. Systems can be customized with up to four Rotameters (two shown above) or a Thermal Mass Flow Controller for gas overlay or sparge.

## READILY ADAPTS AS YOUR NEEDS CHANGE

- **Grow virtually any cell type:** aerobic and anaerobic microbes, yeast, insect, plant and mammalian cells.
- **Water-jacketed and heat-blanketed autoclavable glass vessels are offered in four sizes, 1.3, 3.0, 7.5 and 14.0 Liters** (total volume).
- **All 115 systems are pre-programmed with both fermentation and cell culture operating modes for total flexibility.** Switching between modes automatically adjusts gas flow and speed ranges.
- **A wide variety of options and accessories** provide the versatility for customization to your exact needs. Choose from eight vessels, three motor drives, specialized impellers, up to four Rotameters with multiple gas flow ranges, a Thermal Mass Flow Controller (TMFC), and more.

## SIMPLE OPERATION

- **Control and view up to three independent fermentors/bioreactors from a single touchscreen.** Additional utility station(s) are required for simultaneous operation of a second or third vessel.
- **Control screens are easy to understand and use —** making the BioFlo/CelliGen 115 one of the most user-friendly systems on the market today.
- **The same control software is featured on all New Brunswick benchtop fermentors and bioreactors,** for easy transition to our larger-scale systems.

## INTELLIGENT CONTROLS

- **Four-gas mix option in cell culture mode** automatically mixes two, three or four gasses for optimized cell growth.
- **Two-gas mixing option in fermentation mode** enables mixing air and oxygen for high cell yields.
- **Highly-customizable gas flow options allow you to design a system specific to your needs.** Choose one, two, three or four manual Rotameters of various flow rates. Or select a digital TMFC.
- **Built-in “cascade” feature** automatically maintains DO setpoints. Control DO with agitation, gas and/or additions.
- **Adjustable P-I-D values for pH and DO** are automatically defined by vessel size or can be fine tuned for the ultimate in control flexibility.
- **We make firmware updates quick and easy** by offering free downloads from our website. No service technician or down-time.
- **Compatible with NBS BioCommand® software** for advanced control strategies and data logging.

# Easy to Get Going and Start Growing

**Compact system sets up in under half an hour. Adding extra vessels with second/third utility station is plug-and-play simple. No configuration needed.**

**Double-Wall Water-Jacketed Vessels**  
available in four sizes.  
Shown with **Magnetic Drive**



**Optional Additional Bottle Holder** saves valuable lab space  
**Quick Connects for Water In/Out** allow utilities to be attached and detached in seconds

**Connections for pH/DO, Sparge, Motor, Heater, Temperature Probe and Foam/Level** are easily accessed from the side



**8.4-inch / 21.3 cm Color Touchscreen Interface** is standard on Control Stations (Not provided on supplemental utility stations)

**Heat-Blanketed Vessels**  
available in four sizes. Shown with **Direct Drive**



**Sample Assembly**

Each Control or Utility Station can accommodate **up to four Rotameters** – available in a variety of flow rates – or a **Thermal Mass Flow Controller** (two Rotameters shown)

**Three Fixed Speed (12 RPM) Peristaltic Pumps** can be linked directly to acid, base, foam, level  
**On-Off** is easily accessed from the side



## Vessel Headplate Ports

Vessel Size	6mm	12mm	19mm	Total Ports
1.3L	1	9	0	<b>10</b>
3.0L	6	7	0	<b>13</b>
7.5L	7	8	1	<b>16</b>
14.0L	7	8	1	<b>16</b>

*Threaded penetrations are provided for probes, sampling tube and exhaust gas condenser.*



## Sample Control Screens\*

**Summary Screen**

LoopName	PV	Setpoint	Out%	Mode	Units	Casc.
Agit	250	250	41.0	Auto	RPM	None
Temp	34.8	37.0	21.7	Auto	DegC	None
pH	7.05	7.00	-8.7	Auto	pH	None
DO	55.6	35.0	1.2	Auto	%DO	None
Air (1)	100.0	100.0	100.0	O2 Enrh	%	None
O2 (2)	0.0	0.0	0.0	O2 Enrh	%	None

**Summary screen:** All of your critical process values are displayed on one screen. Setpoint, present value, control mode, units, output and cascade are all displayed.

**Pump Screen**

Pump	Setpoint	PV	Control Mode	Assignment	Flow Rate (mL/Second)	Period (Sec)
Pump1	100.0	0.0	Off	Acid	Calibrate	10
Pump2	50.0	50.0	On	None	Calibrate	10
Pump3	0.0	0.0	Off	None	Calibrate	10

**Pump screen:** Control, calibrate and assign pumps all from one screen.

**Cascade Screen**

unit 1	unit 2	Cell Culture Mode	
DO Cascade	Cascade Limits	07 Dec 2008 15:25	
<input type="radio"/> None	Agit Casc Low Limit: 25		
<input type="radio"/> Agit	Agit Casc High Limit: 200		
<input type="radio"/> O2	GasFlo Casc Low Limit: 0		
<input type="radio"/> GasFlo	GasFlo Casc High Limit: 20		
<input type="radio"/> Agit / O2	O2 Mix Casc Low Limit:		
<input type="radio"/> Agit / GasFlo	O2 Mix Casc High Limit:		
<input type="radio"/> GasFlo / O2			
<input type="radio"/> Agit / GasFlo / O2			

**Dissolved Oxygen (DO) Cascade screen:** Easy to use cascade screen lets you quickly set up DO cascades for your system.

**Gauge Screen**

Air (1)	100.0	%
Setpoint (%)	100.0	
Set	PV	Out%
100.0	100.0	100.0
100.0	100.0	100.0
0.0	0.0	0.0

Gas Mix Selection:  
 Air, O<sub>2</sub>, CO<sub>2</sub>    O<sub>2</sub>, N<sub>2</sub>  
 Air, O<sub>2</sub>, N<sub>2</sub>    4 Gas  
Mix Flow Cycle Times (Seconds)  
On Time: 120 Off Time: 0

Limits  
Set Low 0.0 Set High 100.0

Decimal Places  
0000 00.00  
000.0 0.000

**Gauge screen:** Change control modes, decimal displays, set dead-bands or change PI settings all from loop gauge screens.

**Setup Screen**

unit 1	Fermentation Mode	
Controller Setup	System Settings	Hardware Setup
Unit Type: BioFlo 115	Unit Name: unit 1	Vessel Size: 7.5 Liter
No. of TMFCs: 1	TMFC Range: 0-20 SLPM	
Operating Mode: <input type="radio"/> Cell Culture Mode <input type="radio"/> Fermentation Mode <input type="radio"/> Cell Culture Mode <input type="checkbox"/> 4 Gas Mix	BioFlo 115 Options <input type="checkbox"/> pH/DO <input type="checkbox"/> Foam/Level <input type="checkbox"/> Gas Mix <input type="checkbox"/> Gas Flow <input type="checkbox"/> Pumps	Save Changes

**Set-up screen:** Switch between built-in fermentation and cell culture operating modes simply by choosing the appropriate drop-down box. Gas flow and speed ranges are automatically adjusted.

**Calibration Screen**

Loops	Calibrating Loop
pH	pH
DO	Current Value Raw Value
Level Sens. 1	7.02 0
Level Sens. 2	
	Set Zero Set Span

**pH/DO Calibration screen:** pH and DO probes are easily calibrated by selecting the probe and entering the zero and span.

\* Screens may differ depending upon your system's configuration.

# Pre-Packaged Kits Provide Turn-Key Solutions

## PRE-CONFIGURED KITS CONTAIN EVERYTHING NEEDED TO GET YOU STARTED

**Basic and Advanced Fermentation Kits, as well as Advanced Cell Culture Kits simplify ordering. If a pre-configured system doesn't meet your process requirements, a fully configurable system can be designed by selecting from our available options:**

- pH/DO
- Automatic gas mixing
- Thermal Mass Flow Control (TMFC)
- Gas flow
- Pumps, and
- Foam/Level.

**Need A Second or Third System?** Budget-saving utility stations and "Add-A-Vessel Kits" take the cost and work out of ordering added units.

**Do you already own an NBS BioFlo 110 vessel?** Save thousands of dollars by re-using your existing vessel. Retro Kits are also offered to convert your existing cable connections to fit the new system.

**We've thought of everything, including offering "start-up kits"** containing essential tubing, cable ties, tape, connectors and more — catalog number M1369-0300.

## Contents of BioFlo/CelliGen 115 Fermentor & Cell Culture Kits

Kit Contents	Advanced Fermentation Kit	Advanced Cell Culture Kit	Basic Fermentation Kit
Vessel Kit – Basic*			●
Vessel Kit – Advanced *	●	●	
Master Control Station (Touch Screen)	●	●	●
Temperature Control	●	●	●
Agitation Control	●	●	●
pH/DO Control	●	●	
Foam/Level Control	●	●	
3 Fixed-Speed Pumps	●	●	
Manual Gas Mix	●		●
Automatic Gas Mix (via 4 Solenoids)		●	
Manual Gas Flow (via Rotameters)	●	●	●
Automatic Gas Flow (0-20 SLPM TMFC optional)			

(\*) For details of vessel kit components, see the Add-A-Vessel table below.

## Add-A-Vessel Kits for Fermentation and Cell Culture

Vessel Kits contain most ancillary components required for independent operation as a second or third vessel. Additional control components may be required.

Component	Vessel Kit – Adv. Fermentation		Vessel Kit – Adv. Cell Culture		Vessel Kit – Basic Fermentation	
	Heat Blanket	Water Jacket	Heat Blanket	Water Jacket	Heat Blanket	Water Jacket
Dish-Bottom Vessel with stainless steel headplate	●	●	●	●	●	●
Vessel Stand	●		●	●	●	
Agitation Motor, 50–1200 rpm	●	●	●	●	●	●
Agitation Motor, 30–300 rpm			●	●		
Direct Drive Assembly	●	●	●	●	●	●
Magnetic Drive Assembly Option			●	●		
Heater Blanket	●		●		●	
Jacket Water Heater		●		●		●
Immersion Cooling Coil	●		●		●	
Thermowell	●	●	●	●	●	●
RTD Probe	●	●	●	●	●	●
Baffle Assembly	●	●			●	●
Two Rushton Impellers	●	●			●	●
One Pitched Blade Impeller			●	●		
Exhaust Condenser	●	●	●	●		
Tube/Assembly Sampler	●	●	●	●		
Tri-Port Adapter	●	●	●	●		
Septum Kit	●	●	●	●		
Liquid Addition Tube and Headplate Adapter	●	●	●	●		
Two Addition Bottles and Tubing	●	●	●	●		



## Advanced Fermentation Kits — Ordering Information

Advanced Fermentation Kits are available with choice of heat-blanketed vessel (**HB**) or water-jacketed vessel (**WJ**).

Total Volume	Working Volume	Electrical Service	HB Kit Catalog No.	WJ Kit Catalog No.
1.3L	0.4 - 1.0L	100 - 120V	M1369-1121	M1369-1111
		200 - 240V	M1369-1151	M1369-1161
3.0L	0.8 - 2.2L	100 - 120V	M1369-1122	M1369-1112
		200 - 240V	M1369-1152	M1369-1162
7.5L	2.0 - 5.6L	100 - 120V	M1369-1125	M1369-1115
		200 - 240V	M1369-1155	M1369-1165
14.0L	4.0 - 10.5L	100 - 120V	M1369-1130	M1369-1120
		200 - 240V	M1369-1150	M1369-1160

## Basic Fermentation Kits — Ordering Information

Basic Fermentation Kits are available with choice of heat-blanketed vessel (**HB**) or water-jacketed vessel (**WJ**).

Total Volume	Working Volume	Electrical Service	HB Kit Catalog No.	WJ Kit Catalog No.
1.3L	0.4 - 1.0L	100 - 120V	M1369-1101	M1369-1621
		200 - 240V	M1369-1141	M1369-1631
3.0L	0.8 - 2.2L	100 - 120V	M1369-1102	M1369-1622
		200 - 240V	M1369-1142	M1369-1632
7.5L	2.0 - 5.6L	100 - 120V	M1369-1105	M1369-1625
		200 - 240V	M1369-1145	M1369-1635
14.0L	4.0 - 10.5L	100 - 120V	M1369-1110	M1369-1630
		200 - 240V	M1369-1140	M1369-1640

## Advanced Cell Culture Kits — Ordering Information

Advanced Cell Culture Kits are available with choice of heat-blanketed vessel (**HB**) or water-jacketed vessel (**WJ**) and choice of magnetic (**M**) or direct-drive (**D**) agitation systems.

Total Volume	Working Volume	Electrical Service	Agitation System	HB Kit Catalog No.	WJ Kit Catalog No.
1.3L	0.4 - 1.0L	100 - 120V	M	M1369-1201	M1369-1211
		200 - 240V	D	M1369-1301	M1369-1311
		100 - 120V	M	M1369-1401	M1369-1171
		200 - 240V	D	M1369-1501	M1369-1371
3.0L	0.8 - 2.2L	100 - 120V	M	M1369-1202	M1369-1212
		200 - 240V	D	M1369-1302	M1369-1312
		100 - 120V	M	M1369-1402	M1369-1172
		200 - 240V	D	M1369-1502	M1369-1372
7.5L	2.0 - 5.6L	100 - 120V	M	M1369-1205	M1369-1215
		200 - 240V	D	M1369-1305	M1369-1315
		100 - 120V	M	M1369-1405	M1369-1175
		200 - 240V	D	M1369-1505	M1369-1375
14.0L	4.0 - 10.5L	100 - 120V	M	M1369-1210	M1369-1220
		200 - 240V	D	M1369-1310	M1369-1320
		100 - 120V	M	M1369-1410	M1369-1170
		200 - 240V	D	M1369-1510	M1369-1370

## TOTAL SUPPORT

**Hands-on training** is available at our U.S. research & pilot-plant labs. Or, ask your sales representative about on-site training at your facility.

**Our application specialists** are available to support you.

**A comprehensive one-year warranty on parts and labor covers the entire system** except glassware. Probes have a one-year manufacturer's warranty. Our factory-trained service technicians are located worldwide.

# BioFlo®/CelliGen® 115 System Specifications\*

	<b>Total Volume</b>	<b>1.3 Liters</b>	<b>3.0 Liters</b>	<b>7.5 Liters</b>	<b>14.0 Liters</b>	
<b>Vessel</b>	<b>Working Volume</b>	0.4 – 1.0 Liters	0.8 – 2.2 Liters	2.0 – 5.6 Liters	4.0 – 10.5 Liters	
	<b>Design</b>	Heat-blanketed and water-jacketed All vessels are borosilicate glass, autoclavable, with dished-bottom				
	<b>Weight</b>	15 lb. (6.8 kg.)	20.5 lb. (9.3 kg.)	39.5 lb. (18 kg.)	43 lb. (19.5 kg.)	
<b>Control Station &amp; Utility Station</b>	<b>Design</b>	Compact control station with advanced integrated controller is capable of supporting up to two additional (optional) independent utility stations and vessels				
	<b>Display</b>	8.4" (21.3 cm) industrial color touchscreen display is standard on the control station. Not included on optional utility station(s).				
	<b>Function</b>	Fermentation and cell culture monitoring and control				
<b>Temperature</b>	<b>Range</b>	70°C maximum temperature (65°C maximum temperature for 14.0L)				
	<b>Control</b>	PID for heating and cooling Heat-blanketed Vessels: External heating blanket and immersed stainless steel cooling coil. Water-jacketed Vessels: Water jacket heater and circulation loop				
	<b>Sensor</b>	Platinum RTD probe (Pt 100)				
<b>Agitation</b>	<b>Drive</b>	Magnetic Drive or Direct Drive				
	<b>Range</b>	Direct Drive: Ferm 50 - 1200 RPM; Cell Cult 25 - 400 RPM • Mag Drive: 25 - 200 RPM				
	<b>Control</b>	PID control; manual, automatic, or cascade settings				
<b>Aeration</b>	<b>Impellers</b>	Rushton-style standard with fermentation system. Pitched blade standard with cell culture. Optional: Marine blade and/or Spin filter				
	<b>Baffles</b>	Removable 316L stainless steel; fermentation only				
	<b>Gas Flow Options</b>	0 - 4 Rotameters: 0 - 150 mLpm • 250 - 2500 mLpm • 1 - 5 Lpm • 1 - 20 Lpm (and more) 1 Thermal Mass flow Controller (TMFC): 0.04 - 20 SLPM				
<b>Exhaust</b>	<b>Gas Mixing</b>	Options: Automatic 4-Gas Mixing & Manual Gas Mixing. Both via 4 gas manifold.				
	<b>Sparger</b>	Standard: Ring Sparger • Optional: Microsparger				
	<b>Inlet Filter</b>	0.2 µm Absolute filter				
<b>pH</b>	<b>N<sub>2</sub> Gas</b>	For calibration of DO probe				
	<b>Range</b>	2-14 pH				
	<b>Control</b>	PID, link to pumps or gasses, adjustable deadband				
<b>DO</b>	<b>Sensor</b>	pH probe				
	<b>Range</b>	0 - 200%				
	<b>Control</b>	PID, cascade to agitation, gasses, gas flow if equipped with TMFC				
<b>Utilities</b>	<b>Sensor</b>	Polarographic DO probe				
	<b>Filter</b>	0.2µm Absolute filter				
	<b>Condenser</b>	Stainless steel counterflow, water-cooled in headplate				
<b>3 Pumps</b>	<b>Control</b>	60 Hz / 14.4 RPM • 50 Hz / 12 RPM				
<b>Electric Req.</b>	<b>Water</b>	10 PSIG maximum, 50 µm filtration				
	<b>Gasses</b>	10 PSIG maximum				
<b>Control Station/Utility Station Dimensions</b>		Height 26.6" (67.6 cm) x Width 15.6" (39.6 cm) x Depth 16.0" (40.6 cm)				

(\* ) Specifications subject to change without notice. Not all options are included with all kits. Refer to pages 6 – 7 for details.

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